

a first printing machine of satellite construction type having a central first impression cylinder, at least four printing devices assigned thereto and a sheet feeder;

*B1  
(concluded)*  
a second printing machine having a sheet delivery and at least one zoneless metering device for uniformly metering at least one of ink and varnish, respectively, over a printing width; and

a coupling device for coupling said first printing machine and said second printing machine to one another for in-line operation thereof.

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